



ABSTRACT

A process for the molding of an assembled object in at least two subsequent moldings and a machine for the performance of the process are provided. The object is molded in a mold comprising at least three mold parts. When the mold is open, at least one of the mold parts or a part thereof is rotatable about an axis which is parallel to the mutual direction of movement of the mold part in relation to the opposing mold part. In a mold consisting of three mold parts, the middle part may be rotatable in relation to the two outermost mold parts.